

(P1)

From table (table 7, slide 23) we know that the aggregation coefficient for boron is 0,8

Since we know $C_s = k_0 C_p$ (the definition of deseg. coefficient)

it means we must have $\frac{10^{16}}{0,8} = 1,25 \times 10^{16}$ boron/cm³ in the

liquid.

What is the volume of the material?

Since we know the density of silicon and we have 60 kg

by using $M = \rho V$ we obtain $V = 2,37 \times 10^{-4}$ cm³

Since the boron concentration must be $1,25 \times 10^{16}$ at/cm³ it means that in this volume we must have a total amount

of $1,25 \times 10^{16} * V = 2,96 \times 10^{20}$ atoms of boron.

By knowing the atomic weight we can calculate the mass of boron using

$$\frac{2,96 \times 10^{20} \times 10,8}{N_A} = 5,31 \times 10^{-3} \text{ grams of boron}$$

\downarrow
Avogadro number
 $(6,02 \times 10^{23})$

So we only need 5,31 mg to achieve that doping level!

(P2)

At 1000°C the diffusion coefficient is $1 \times 10^{-14} \text{ cm}^2/\text{s}$ (from table (angle 8, slide 17))

The constant surface concentration is $C_s = 4 \times 10^{22} \text{ at/cm}^3$

$$a) C(u,t) = C_s \operatorname{erfc} \left(\frac{x}{2\sqrt{Dt}} \right)$$

using the values we obtain $\frac{x}{2\sqrt{Dt}} = 1,7 \rightarrow \operatorname{erf}(1,7) = 0,9838$

$$\rightarrow \operatorname{erfc}(1,7) = 1 - 0,9838 = 0,0162 \rightarrow C(u,t) = 4 \times 10^{22} \times 0,0162 \\ C(u,t) = 6,48 \times 10^{20} \text{ at/cm}^3$$

$$b) \text{ at } 1200^\circ\text{C} \quad D_{\text{plast}} = 1 \times 10^{-12} \text{ cm}^2/\text{s}$$

$$\text{so } \frac{x}{2\sqrt{Dt}} = 0,17 \rightarrow \operatorname{erf}(0,17) \approx 0,19 \rightarrow \operatorname{erfc} = 0,81$$

$$\rightarrow C(u,t) = 4 \times 10^{22} \times 0,81 = 3,24 \times 10^{22} \text{ at/cm}^3$$

(P3)

$$\text{we know } C(u,t) = C_s \operatorname{erfc} \left(\frac{x}{2\sqrt{Dt}} \right) \rightarrow \frac{10^{22}}{10^{24}} = \operatorname{erfc} \left(\frac{x}{2\sqrt{Dt}} \right) \Rightarrow$$

$$\Rightarrow 0,01 = 1 - \operatorname{erf} \left(\frac{x}{2\sqrt{Dt}} \right) \Rightarrow \operatorname{erf} \left(\frac{x}{2\sqrt{Dt}} \right) = 0,99$$

By looking at the erf table we find $z = 1,9$

$$\text{so } \frac{x}{2\sqrt{Dt}} = 1,9 \Rightarrow x = 1,9 \times 2 \times \sqrt{Dt} = 3,32 \mu\text{m}$$