



Biorefinery – Hydrogen production

Assignment #3 (due, excel by e-mail, 24 May)

1. Implement CH₄ reforming in DWSIM and
 - i. compare with your assignment #2 results for several reactor temperatures, off-gas release to atmosphere, kgCH₄/kgH₂ and L_{water}/kgH₂.
 - ii. vary the water vapour/CH₄ ratio for each temperature, 1-6
 - iii. which conditions maximize hydrogen temperature? Discuss the point where you have a compromise between minimum water consumption and maximum hydrogen production.

2. Implement Water gas Shift following the reformer in DWSIM to transform the CO in more hydrogen for reforming condition water/CH₄ =3 (molar basis).
 - a) Recalculate kgCH₄/kgH₂ and L_{water}/kgH₂ and discuss on how much more hydrogen is produced in comparison with 1.i

 - b) How much CO₂eq is emitted in 2.a?. Justify

3. Try to implement an eletrolyser in DWSIM with the same hydrogen production per hour and calculate L_{water}/kgH₂ and compare with reforming.